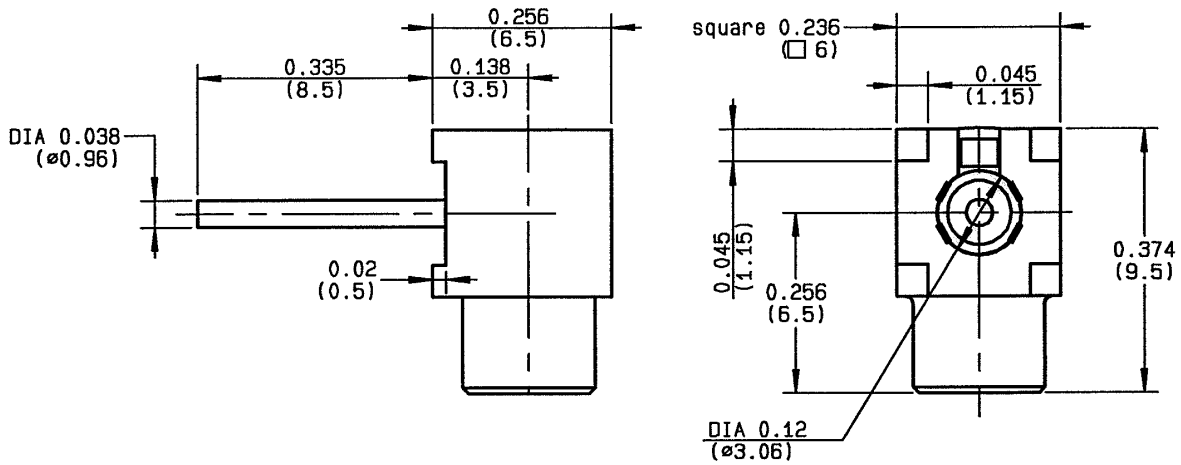


RIGHT ANGLE JACK RECEPTACLE FOR PCB

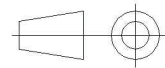
R113.664.030

SMT TYPE - PACK. 10

Series : MCX



All dimensions are in mm.



COMPONENTS	MATERIALS	PLATINGS (µm)
BODY	BRASS	GOLD 0.2 OVER NICKEL 2
CENTER CONTACT	BERYLLIUM COPPER	GOLD 0.5 OVER NICKEL 2
OUTER CONTACT	-	-
INSULATOR	PTFE	-
GASKET	-	-
OTHERS PARTS	-	-
-	-	-
-	-	-

Issue : 0427 A

In the effort to improve our products, we reserve the right to make changes judged to be necessary.



RIGHT ANGLE JACK RECEPTACLE FOR PCB

R113.664.030

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PACKAGING

SPECIFICATION

Standard	Unit	Other
10	-	Contact us

ELECTRICAL CHARACTERISTICS

ENVIRONMENTAL

Impedance		50 Ω
Frequency		0-6 GHz
VSWR	1.25 +	0.000 x F(GHz) Maxi
Insertion loss		0.03 √F(GHz) dB Maxi
RF leakage	- (NA - F(GHz)) dB Maxi
Voltage rating		335 Veff Maxi
Dielectric withstanding voltage		1000 Veff mini
Insulation resistance		1000 MΩ mini

Operating temperature	-55/+155 ° C
Hermetic seal	NA Atm.cm3/s
Panel leakage	NA

OTHERS CHARACTERISTICS

Assembly instruction

Others :

MECHANICAL CHARACTERISTICS

Center contact retention		
Axial force – Mating end	10	N mini
Axial force – Opposite end	10	N mini
Torque	NA	N.cm mini
Recommended torque		
Mating	NA	N.cm
Panel nut	NA	N.cm
Mating life	500	Cycles mini
Weight	1.720	g

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RIGHT ANGLE JACK RECEPTACLE FOR PCB

R113.664.030

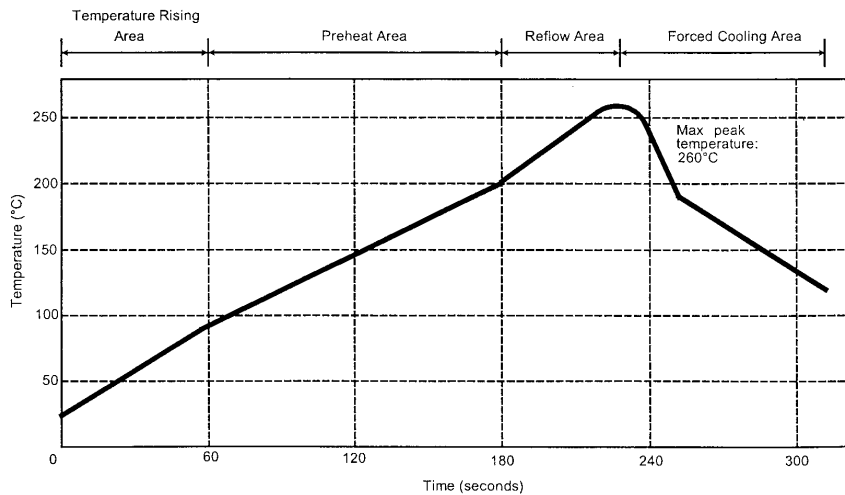
SMT TYPE - PACK. 10

Series : MCX

SOLDER PROCEDURE

1. Deposition of solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application.
We recommend a low residue flux.
We advise a thickness of 200 microns (7.800 microinch). Verify that the edges of the zone are clean.
2. Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type. Aspiration port (see page 4) centered into body and push against it.
Video camera is recommended for the positioning of the component. Adhesive agents must not be used on the receptacle.
3. Soldering by infra-red reflow.
Below, please find the typical profile to use.
4. Cleaning of printed circuit boards.
5. Checking of solder joints and position of the component by visual inspection.

TEMPERATURE PROFILE



Parameter	Value	Unit
Temperature rising Area	1 - 4	°C/sec
Max Peak Temperature	260	°C
Max dwell time @260°C	10	sec
Min dwell time @235°C	20	sec
Max dwell time @235°C	60	sec
Temperature drop in cooling Area	-1 to - 4	°C/sec
Max dwell time above 100°C	420	sec

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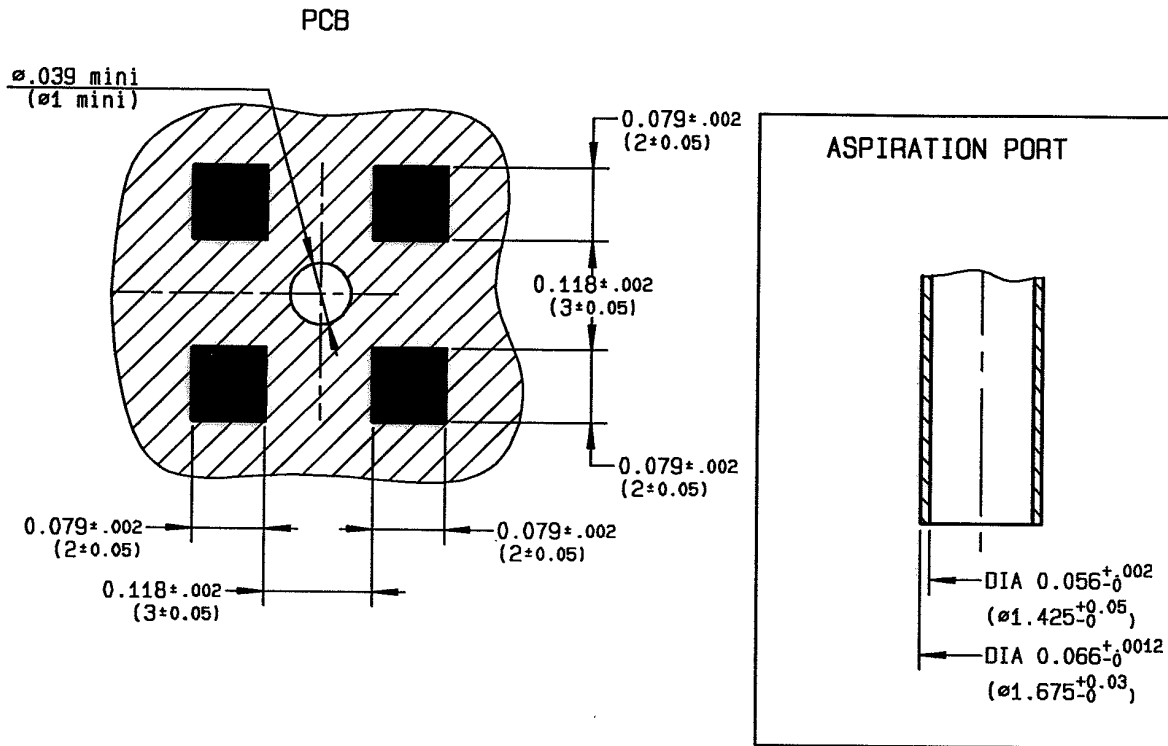


RIGHT ANGLE JACK RECEPTACLE FOR PCB

R113.664.030

SMT TYPE - PACK. 10

Series : MCX



COPLANAR LINE

Pattern and signal are on the same side
 Thickness of PCB : .063 (1.6 mm)
 The material of PCB is the epoxy resin
 of glass fabrics bacs. (Er = 4.8)
 The solder resist should be printed
 except for the land pattern on the PCB.

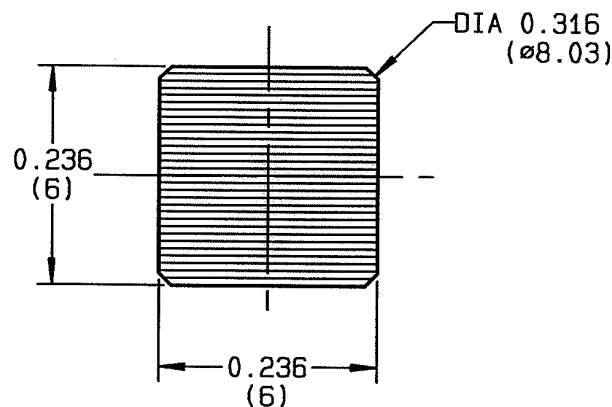


Pattern



Land for solder paste

**SHADOW OF MCX RECEPTACLE
 FOR VIDEO CAMERA**



Issue : 0427 A

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